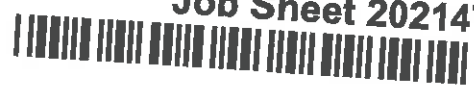




Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

SWA10A-400
Job Sheet 202147



Part No: SWA10A-400
Part Name: Thrust Washer

Job Qty: 50 pcs **52**

DAS
21
9-89

Part Weight: 0 lbs
Job Created: 10/21/19
Due Date: 11/14/19
Type: SOLD

Status: New
Job Tracking No:
Created By: Jennifer Renwick
Description:

Priority: Medium

Note: DWG SWA10A-400 Rev 4 IPP Rev A 18.01.09 New issue DP Verify DD
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
110	SL-2500Y - 1	50 pcs		11/14/19	1.00	12.50	SL-2500Y - 1	
120	QC 2	50 pcs		11/14/19	0.00	0.00	QC 2 - 1	DAS 5 9-89
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	



Container No: S225357

Part: SWA10A - 400
Job No: 202147
Serial No/Batch: S225357

Revision: 4
Inspector:
Exp Date:
Instructions:

Eng:
www.das.

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				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
130 QC 8	50 pcs	11/14/19	0.00 0.00	QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
140 Packaging 3-1 - Stock - B4B 50 pcs		11/14/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	

A.e 19-10-22

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10/21/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150	QC 21 - SA	50 pcs	11/14/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

OCT 23 2019

Part Op 110 - SL2500Y (MORI SL2500Y LATHE) 1-Machine as per FOLIO FB722 FOLIO REV: AA DWG REV: 446
 Descriptions: 4 2-Debur

- 120 - (QC2- Inspect parts off machine FAI/FAIB)
- 130 - (QC8- Inspect parts - second check)
- 140 - (Identify as per dwg & Stock Location: _____)
- 150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-BRONZE-C63000-R2.500	Bronze C63000 Round Bar 2.500"	1.2500 ft (.025 ea)	110-SL-2500Y - 1	510450

1023 B.A 19-10-22

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-SL-2500Y - 1	MT-BRONZE-C63000-R2.500	1	3	0

Part Specifications

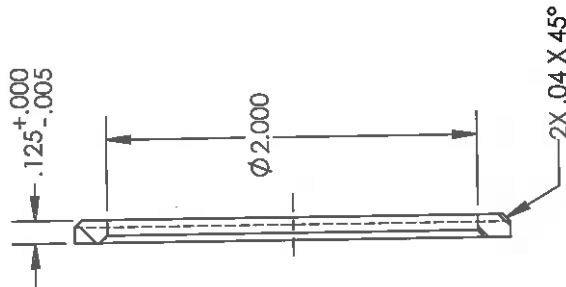
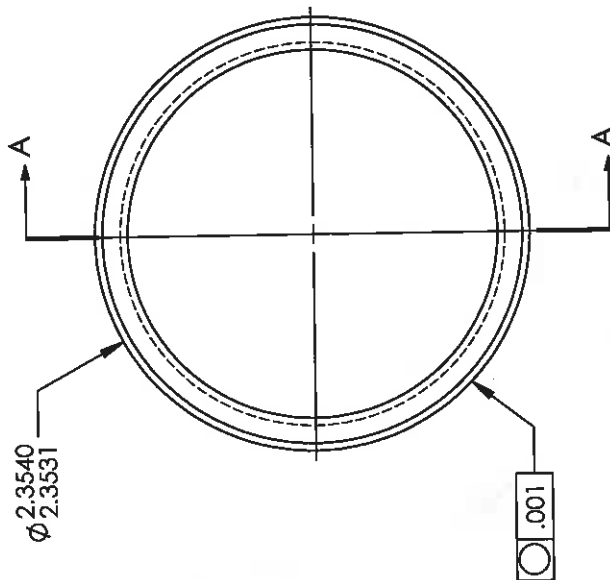
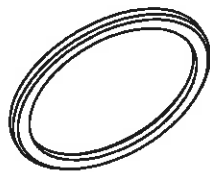
Specifications could not be found.

Plex 10/21/19 9:19 AM Dart.Renwick.Jennifer

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REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		AS DRAWN BY CANAM	11/12/2012	JAG	
3		CHFD TOLERANCE ON OD FROM Ø2.352 +.003/- .001	11/16/2012	JAG	
4	16-0249	CHFD DIM WAS 62.3538/2.3533 IS Ø2.3540/2.2331, ADDED DIM Ø .001	12/2/2016	RJC	JAG



SECTION A-A



THRUST WASHER

TITLE	REV
DWG NO.	4
MAT'L AL-BRONZE 630	SWA10A-400
HEAT TREAT	UNLESS OTHERWISE SPECIFIED
FINISH	DIMENSIONS ARE IN INCHES
SPEC	.XXX ± .005 FRACTIONS ± 1/8
	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125/
DRAWN BY: CANAM	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 X 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	3. AFTER PLATING
APPROVED: GILBERT	INTERPRETATION AND TOL PER
SCALE 1:1	ASME Y14.5M-2009
DATE 1/22/2002	USED ON MODEL
SHEET 1 OF 1	

ASSY QTY	ASSY B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
		SWA10A-400	1	THRUST WASHER	AL-BRONZE 630	